

Integrating Many Fine Features You've Come to Expect

Quality Features Add More Value to Your Production

With fine features to give you the winning edge in 4 sided moulding.

It's a Powerful, Precise, Efficient and Economical Machine in One Small Package.

- ▶ 1 piece, Cast Iron Machine Frame is specially heat treated for maximum stability and rigidity (std. machine configurations).
- ▶ Infinitely variable Feed Speeds up to 24 mpm (80fpm) are standard.
- Adjustment of each spindle can be easily performed using the front of the machine adjustment
- ▶ Pneumatic pressure of the feed rollers can be easily set to provide an outstanding feeding effect (Infeed, Midfeed & Outfeed Top Rolls separate settings).
- ► All Bed Plates(except Btm Head Receiving Table Special Hard Tool Steel), Guides, Chip Breaker shoes & Pressure Plates are hard-chrome plated for maximum wear resistance
- ▶ All lubrication points located at front of machine (central blocks colour coded).
- ▶ 1 Shot Bed Lubrication std.
- ► Increased horsepower available. (optional)
- ▶ Programmable Setworks Control for convenient thickness of cut settings. (optional)
- ▶ The full Safety Enclosure (Heavy Gauge Steel) serves as a chip guard and helps to reduce noise.

Integrating Many Fine Features & the Latest in Technology You've Come to Expect

Many High Quality Features Add More Value to Your Production

With fine features to give you the **Winning Edge** in 4 Sided Moulding.









The mechanism provides added smoothness for short workpiece feeding. The auxiliary feed rollers are power driven for effortless feeding, and are liftable for convenient cutter change or setup.



Side Pressure Wheels for Third Spindle
Provides positive feed effect for short and
narrow stock.



The universal spindle (LMC-4238 & LMC-5238)
The universal spindle can be operated horizontally, vertically or at any angle in between. Powered universal spindle horizontal

elevation provides quick set-u



Standard Infeed Table Length - 2 meters (78").

Leadership Through Performance and Reliability

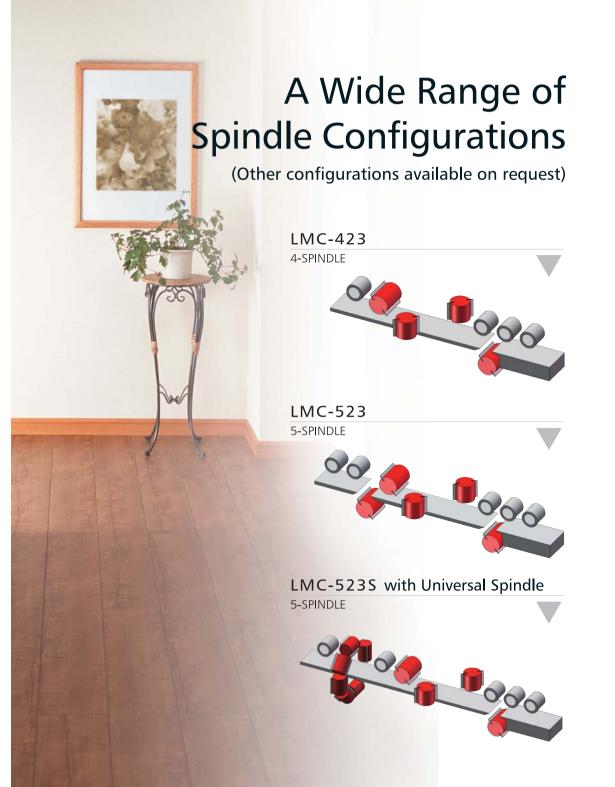
LEADERMAC'S wide variety of 4 sided moulders have all the very latest technologies for increased productivity. These heavy duty moulders are designed to provide fast cutting speeds and highest accuracy. The machines are precision manufactured by our highly skilled technicians - plus Leadermac service, training, and best possible parts support. No matter what your moulding jobs call for, there is a Leadermac 4 sided moulder that's right for you.



STANDARD EQUIPMENT:	LMC-423S & LMC-523S Most Common Models	
Working Width	15-230mm (0.59"-9.1")	to 180mm (7") - optional (LMC 418S/518S)
Working Thickness	10-125mm (0.39"-4.9")	t0 150mm (6") - optional
Number of Spindles, min-max	4 or 5 Spindles	1 to 5 Spindles & Universal - optional
Base/Std. Motor Power per Spindle - 1st Bottom (5.5KW/7.5HP)	others 7.5KW / 10HP	to 15HP optional
Spindle Speed	6000 RPM	7200 rpm - optional
Spindle Diameter	40mm (1.6")	1 1/2", 1 13/16" - optional
Tool cutting circle, first bottom spindle, min-max	125-160mm (4.9"-6.3")	
Tool cutting circle, vertical spindles, left, min-max	112-180mm (4.4"-7.1")	
Tool cutting circle, vertical spindles, right, min-max	112-180mm (4.4"-7.1")	
Tool cutting circle, horizontal spindles, top, min-max	112-200mm (4.4"-7.8")	
Tool cutting circle, horizontal spindles, bottom, min-max	112-200mm (4.4"-7.8")	
Feed motor	3KW / 4HP	
Feed Speeds, infinitely variable	6-24m/min (19.5-80fpm)	
Feed Roll - Diameter	140mm (5.5")	
Feed Roll - Width - Top Rolls	50mm (2") each	Rolls are stacked on Shafts
Feed Roll - Width - Bottom Roll(s)	Full Width	
Pneumatic/Air Pressure for feed rolls, max	6 Bar (85psi)	
Adjustment range for Infeed Table and Edge-Jointing Fence	10mm (0.4")	
Adjustment range of vertical spindles (axial)	20mm (0.8")	
Adjustment range of horizontal spindles (axial)	20mm (0.8")	
Length of the straightening table	2M (78.7")	2.5M (98") & 3M (120") - optional
Diameter of dust hood for vertical spindle	Ø125mm (5")	
Diameter of dust hood for horizontal spindle	Ø125mm (5")	
Sectional Top Head Chipbreaker	Spring Tensioned - Std.	Pneumatic- optional
Chainless HD Cardan Shaft Feed System	Std.	
Mechanical Digital Readouts for All Head Axis, Top Head Chip Breakers & Pressure Shoe	Std.	
Full Sound and Safety Enclosure with Srobless Lighting	Std.	
Motorized vertical adjustment of Feed Beam	Std.	
Lateral pressure Dual Rolls opposite first right spindle	Std.	Pneumatic - optional

[•] All specifications, dimensions and design characteristics are subject to change without notice.

OPTIONAL EQUIPMENT:		
Program system provides faster setting	CE specifications	
Setting and measuring devices	Universal spindle, tool cutting circle min 100mm, max 200mm	
Increased horsepower	Auto-timber lubrication for feeding table	





LEADERMAC

MACHINERY CO., LTD.

No. 20, Lane 662, Sec 1,Sha-Tien Rd., Dadu District, Taichung, Taiwan 43244 TEL: +886-4-2693-7599

FAX: +886-4-2693-7588 / 2693-7589 http://www.leadermac.com

e-mail: lmcemail@ms24.hinet.net sycemail@ms14.hinet.net





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