

Big can be that small.

HE HOMAG

Our CNC Processing Center
DRILLTEQ V-200

YOUR SOLUTION







DRILLTEQ V-200 – big can be that small.

Fast processing – saves time

Takes up little room – saves space

Simple operation – saves nerves

Great value for money – saves money

Our CNC processing centers offer the technology of the future today. And with good reason: Tradition. For us, it is both a motivation and a commitment. Customers the world over associate the very highest standards with this. And we meet those expectations.

YOUR SOLUTION

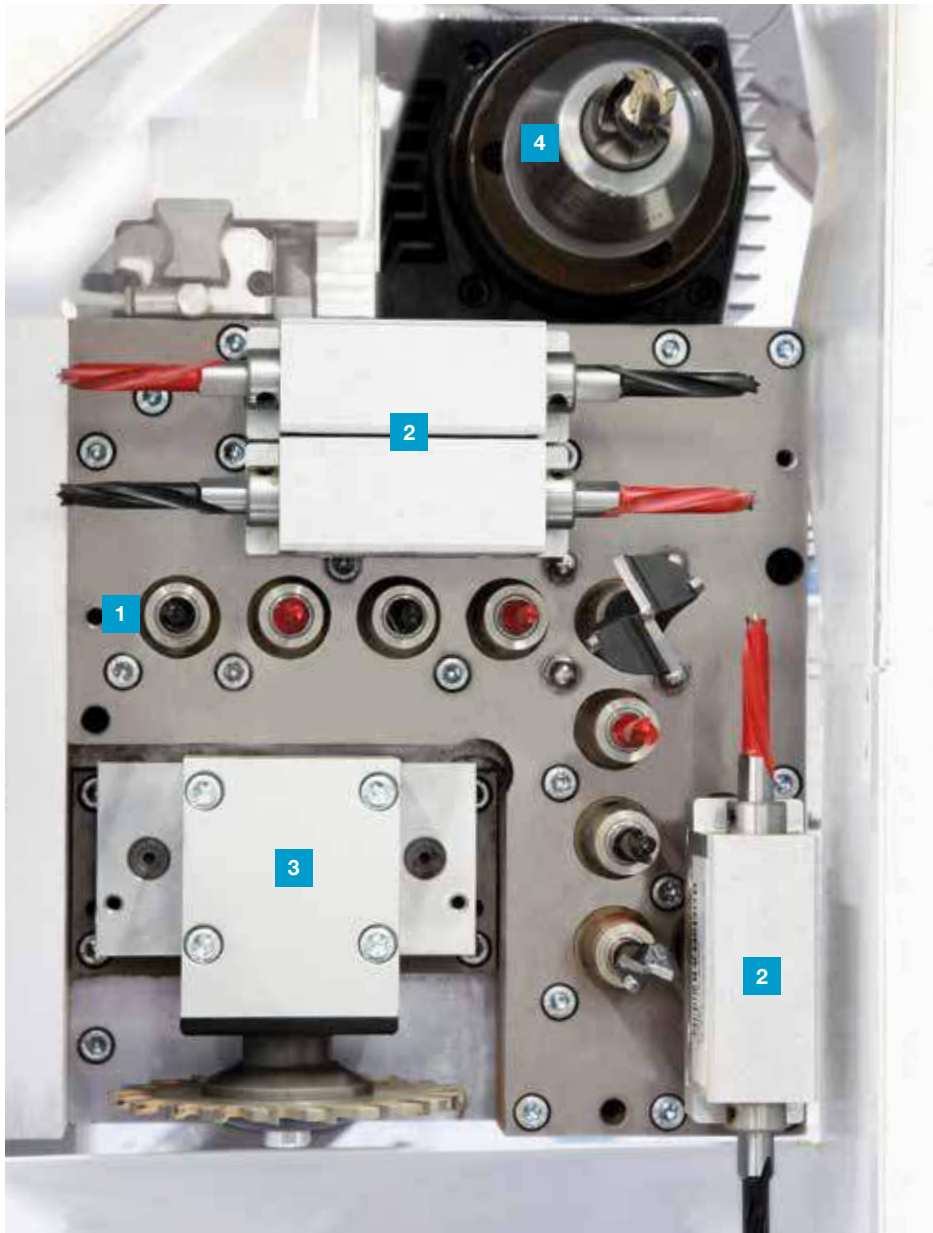
MORE: [HOMAG.COM](https://www.homag.com)



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Package 1



1 Vertical drilling

- 8 High-speed drilling spindles, incl. quick change drilling system

3 Grooving

- Grooving saw in X-direction, Ø 100 mm

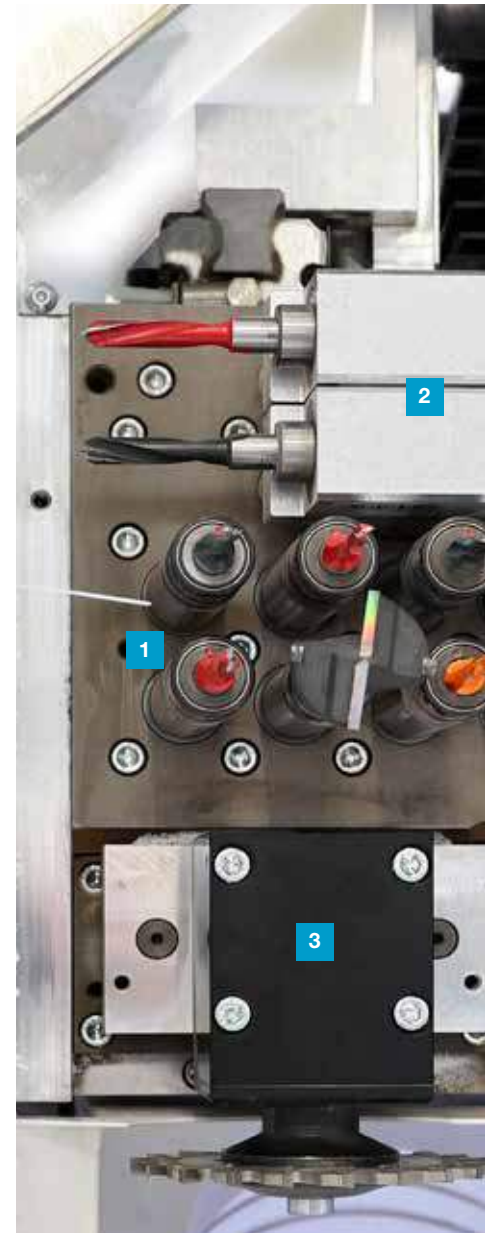
2 Horizontal drilling

- 4 High-speed drilling spindles in X-direction
- 2 High-speed drilling spindles in Y-direction

4 Routing

- Router motor with hydraulic quick-change system, 5 kW ETP 25

Package 2



1 Vertical drilling

- 13 High-speed drilling spindles, incl. quick change drilling system

3 Grooving

- Grooving saw in X-direction, Ø 100 mm

Package 3

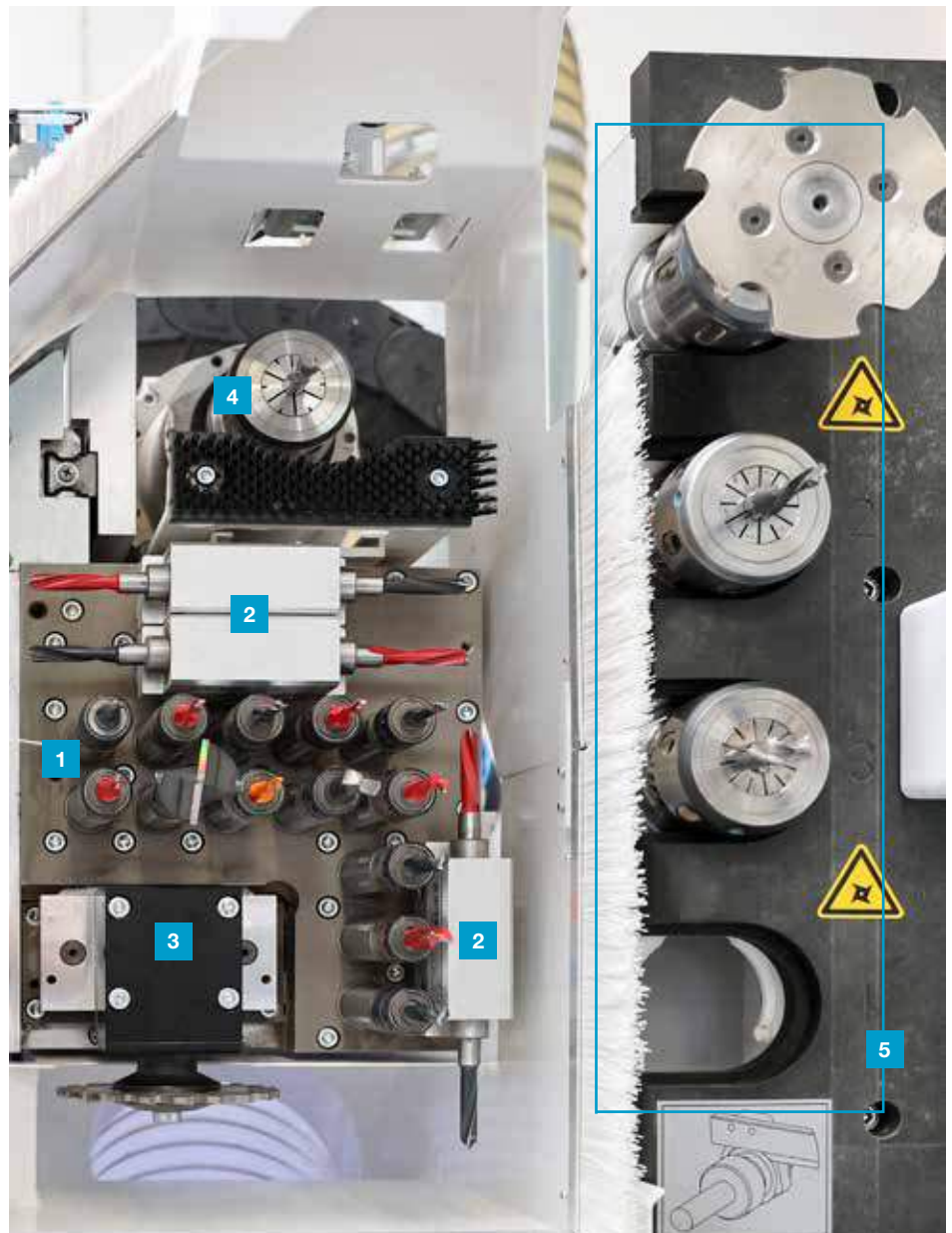


2 Horizontal drilling

- 4 High-speed drilling spindles in X-direction
- 2 High-speed drilling spindles in Y-direction

4 Routing

- Router motor with hydraulic quick-change system, 5 kW ETP 25



1 Vertical drilling

- 13 High-speed drilling spindles, incl. quick change drilling system

3 Grooving

- Grooving saw in X-direction, Ø 100 mm

5 Tool changer

- Automatic tool change magazine with 4 places

2 Horizontal drilling

- 4 High-speed drilling spindles in X-direction
- 2 High-speed drilling spindles in Y-direction

4 Routing

- Tool changing spindle 10 kW HSK 63

All inclusive – Hardware

TOP EQUIPMENT RIGHT FROM THE BEGINNING: Already in the standard elementary technologies are included, which ensure sustainable highest processing quality.



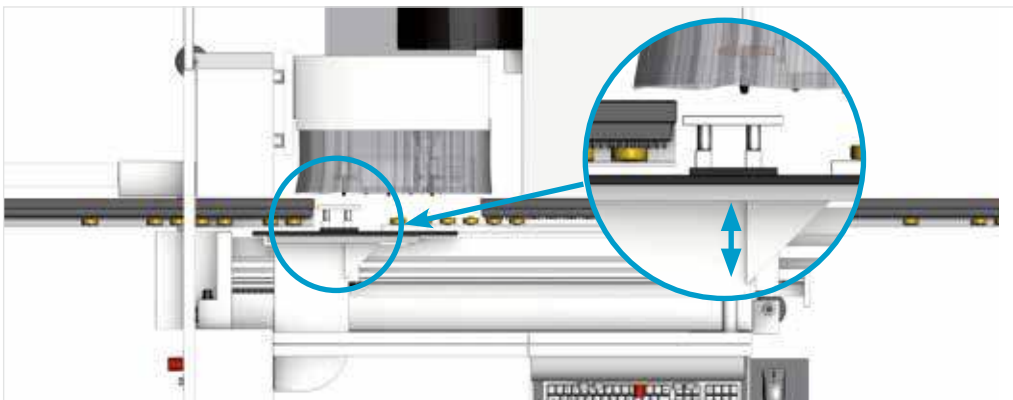
Workpiece load- and workpiece removal area

- Mechanical support via roller conveyor in the loading- and removal area of the machine



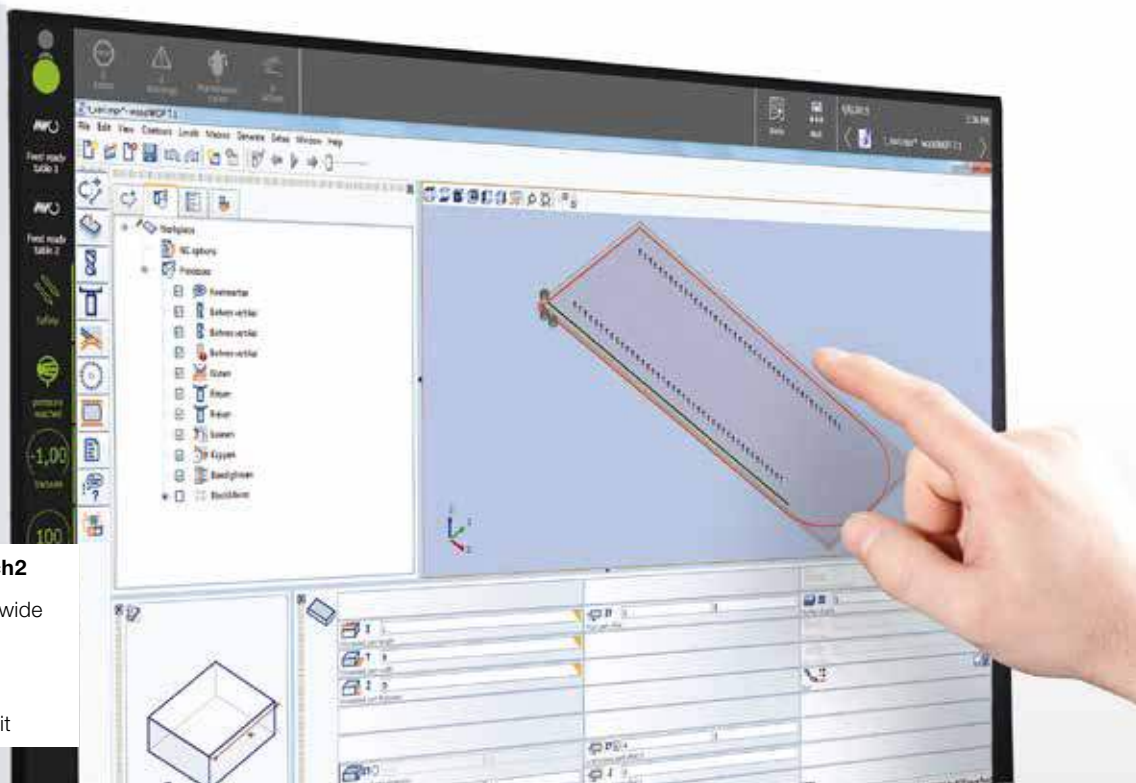
Working length extension

- Extension of the working length from 2500 to 3050 mm incl. roller conveyor



Automatic workpiece thickness adjustment

- Automatic adjustment of the counter block to the material thickness according to the data preselected by the operator in woodWOP



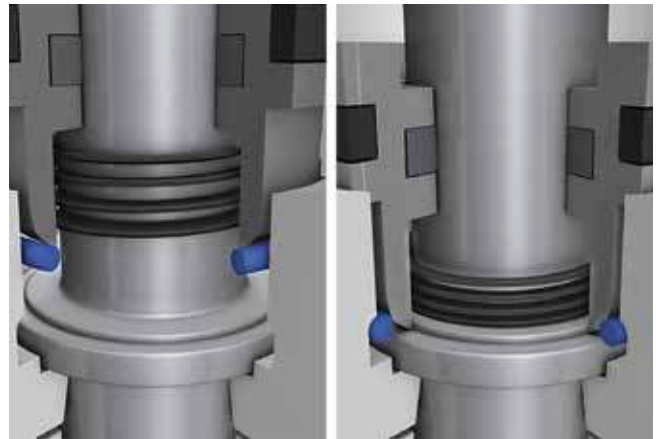
powerControl with powerTouch2

- Full-HD multitouch display with wide screen 16:9
- Front USB interface
- Ethernet connection 10/100 Mbit



Drill quick-change system

- The patented system ensures easy installation or change of drilling bits. Your easy way to save time!



Automatic spindle clamping

- Patented system for exact drilling depth at any time with different materials
- Lasting assurance of drilling quality



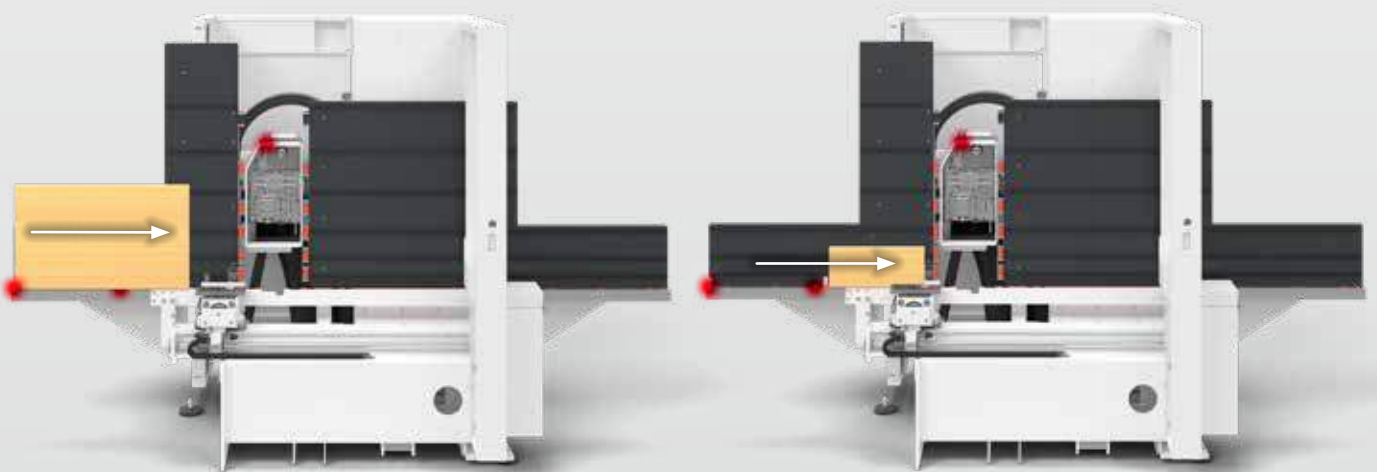
Workpiece clamping device

- Easy adjustment of the clamping device (manually) to the workpiece thickness (clamping device stroke 10 mm). For differences in the workpiece thickness of up to 10 mm it is not necessary to manually adjust the clamping device.

Option – Plausibility Check

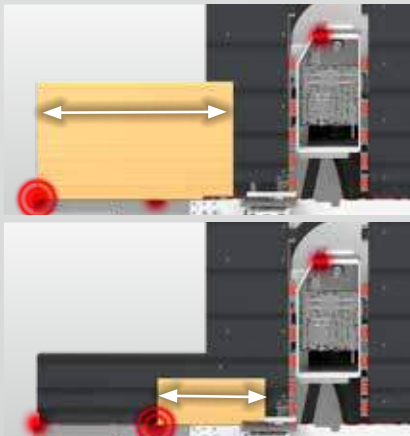
BENEFIT FROM ADDITIONAL SAFEGUARDING OF PROCESSES

Control of the workpiece by sensor technology in X- and Y-direction. Comparison with the values in the database. If the defined tolerance value is exceeded, the current process stops. At the same time the operator receives a message to correct the workpiece. This way you remain on the safe side.



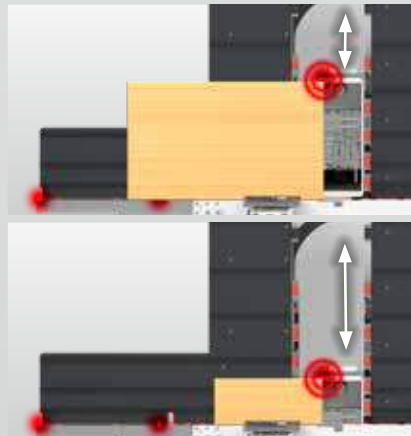
Step 1:

- Positioning the workpiece



Step 2:

- Control of the workpiece by sensor technology in X-direction. Depending on the workpiece dimensions the shortest distance to the next sensor is selected.



Step 3:

- Control of the workpiece by sensor technology in Y-direction



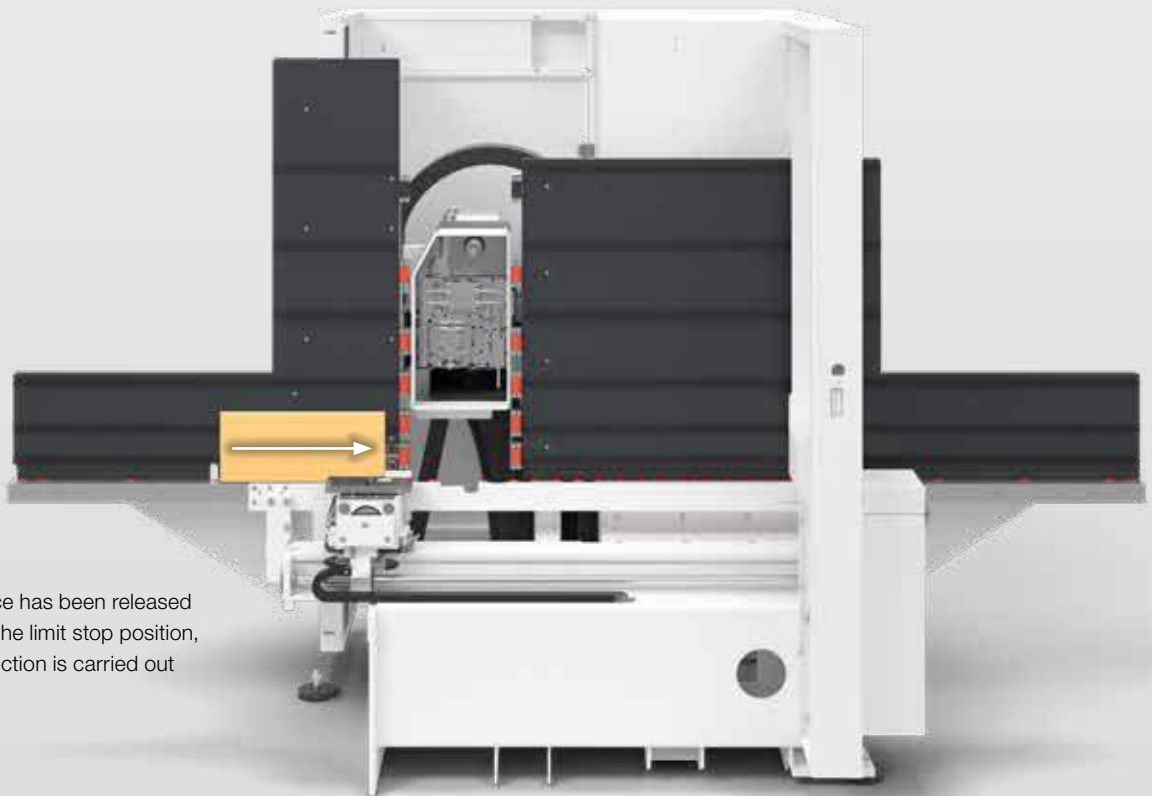
Step 4:

- Balancing the determined values with the program data:
- Tolerance of values < 5 mm – Program is continued.
- Tolerance of values > 5 mm – Program is stopped, advice to the operator to carry out the corrections.

Option – Length-depending processing in X-direction

AUTOMATIC ADJUSTMENT OF DRILLINGS DEPENDING ON WORKPIECE DIMENSIONS

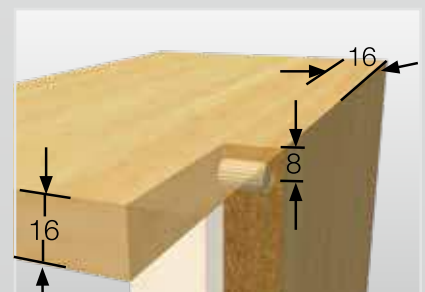
After the workpiece has been released for processing its length is measured accurately by a measuring run. Dimension-depending drillings are then corrected automatically by possibly determined tolerances. You save time and gain quality.



- After the workpiece has been released for processing at the limit stop position, a test run in X-direction is carried out (value 1).

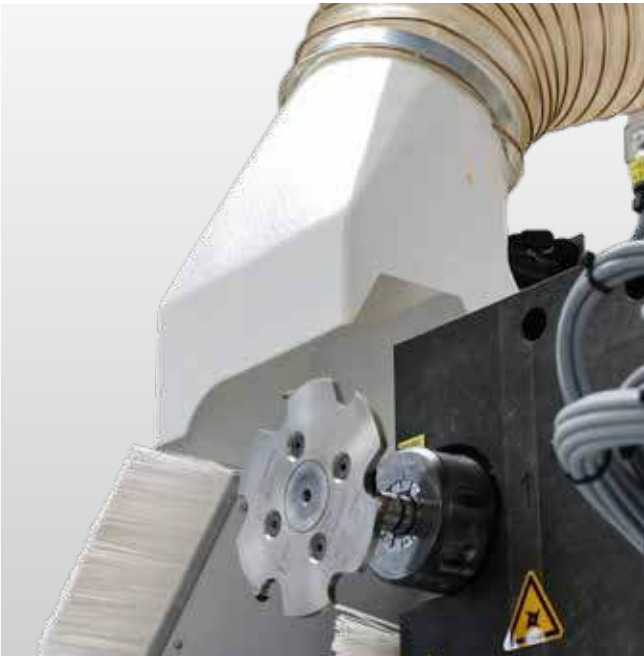


- Determination of exact workpiece length (value 2).



- Drills depending on dimensions are then automatically corrected by possibly determined tolerances.

Options



Option suction hood

- Enhancement of the suction power in the area of the routing unit for larger cutting cross-sections



Option Clamex routing

- Horizontal processing with Clamex disc router
- Vertical processing with Clamex end mill

Everything at a glance...

	Working length		Routing spindle		Drilling gear				2. grooving saw	Tool changer	Doweling
	2,500 mm	3,050 mm	ETP 5 kW	HSK 10 kW	V8 H6 N	V13 H6 N	V15 H10 N	2*V10 H8 N			
DRILLTEQ V-200	✓	○	✓	—	✓	—	—	—	—	—	—
DRILLTEQ V-200	✓	○	○	○	—	✓	—	—	—	4-fold	—
DRILLTEQ V-500	—	✓	—	✓	—	—	✓	—	○	4-fold	○
DRILLTEQ V-500	—	✓	—	✓	—	—	—	✓	—	4-fold	○

Application examples



- Continuous back panel groove
- Planar drilling operations for eccentric connecting fitting
- Classical dowel holes in the front
- Illustration shows the Minifix connector from Häfele



- Continuous back panel groove
- Front side routing with T-slot routing cutter
- Illustration shows the removable Clamex P-connector from Lamello

Equipment

Plausibility check	Length-dependent processing in X-direction	Quick-change system	Return	Automatic workpiece thickness adjustment	Workpiece clamping device	tapio-ready	cabinetCreator	Robot connection	Cell control	Setup time
✓	○	✓	—	✓	1	✓	○	○	○	⇒ 0
✓	○	✓	—	✓	1	✓	○	○	○	⇒ 0
✓	○	✓	○	✓	2	✓	○	○	○	⇒ 0
✓	○	✓	○	✓	2	✓	○	○	○	⇒ 0

Standard: ✓

Option: ○

Option – Robot Connection

DRILLTEQ V-200 with robot. Safe, precise, automatic handling of workpieces for more efficient production.



Your benefits at a glance



More time for value adding activities through maximum technical availability.



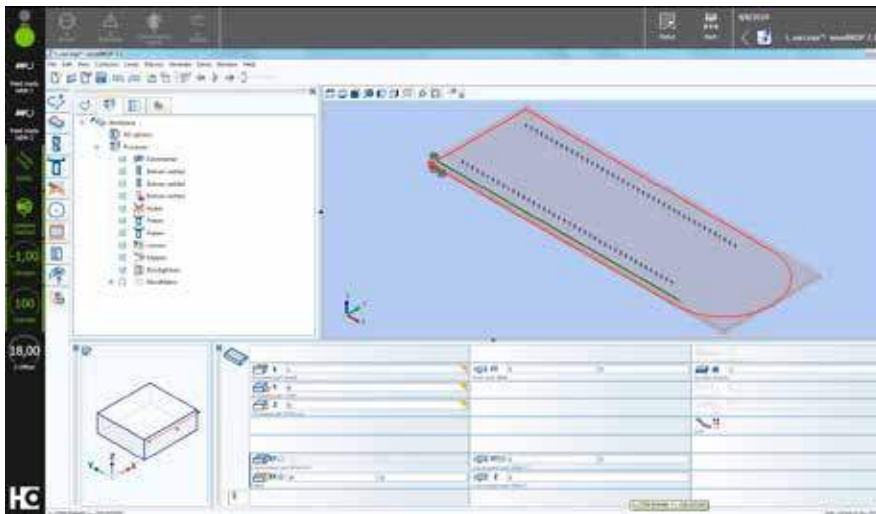
Perfect solution for future-oriented companies:

- Self-sufficient processing
- Compact installation area



All inclusive – Software

WITH THIS SOFTWARE PACKAGE YOU ARE »READY TO RACE«. You will receive one of the most established CNC-programming systems, the woodWOP software, which has proven itself by more than 30.000 installations worldwide.



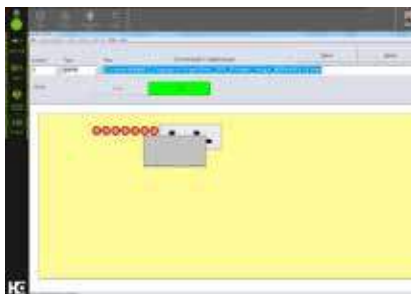
Please use our website!

Worldwide largest forum for woodWOP:
forum.homag.com



woodWOP | License Machine

- Fast and intuitive operation thanks to simple, direct navigation
- Select from a choice of variables for flexible variable programming
- Quickly create individual subprograms
- Increased programming security through 3D images of workpieces, processing and clamping equipment



Slot assignment

- Simple control of main machine functions through soft keys
- Graphical configuration
- Automatic mirroring of workpieces



woodWOP DXF Basic

- Interface for CAD-Data Import
- Basis to generate woodWOP programs

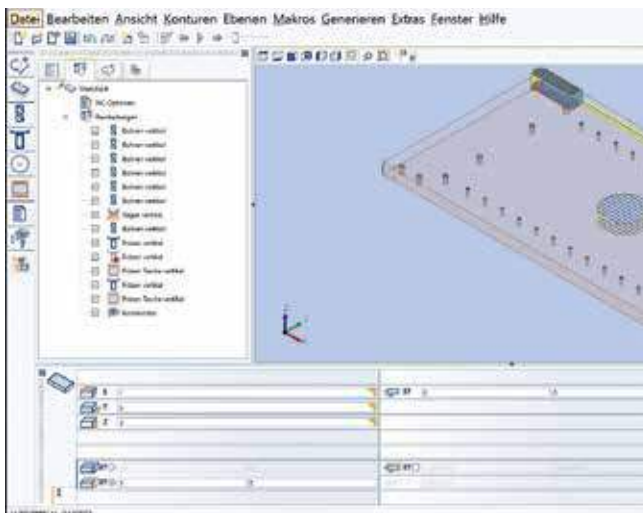


Machine data acquisition MMR Basic

- Record quantities and actual operating times on the machine
- Integrated maintenance instructions for optimum time and quantity-based planning, as well as performing maintenance

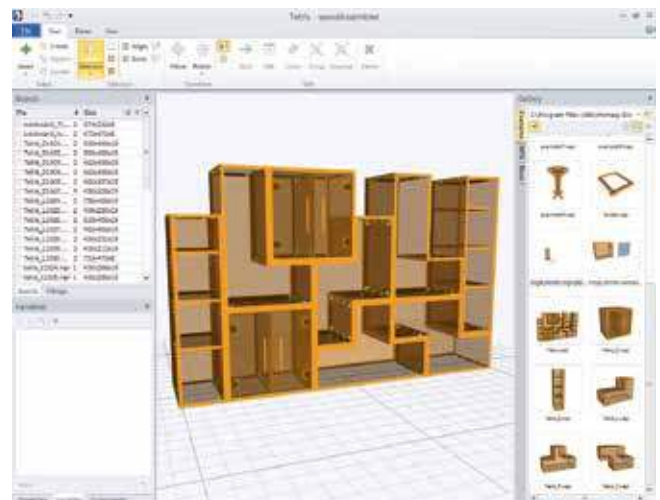
Option – Software

WITH ADDITIONAL SOFTWARE MODULES you can further optimize your processes.



woodWOP | License Office

- Single user or network licenses available
- Incl. DXF-Import CAD-Plugin to create your own CAD drawings on the machine and at the workplace



woodAssembler

- To visualize woodWOP programs (MPR) in 3D
- Enables the construction of individual workpieces to finished objects



3D CNC-Simulator

- Simulates the processing acc. to the order set in the NC program
- Allows time calculation

ADDITIONAL SOFTWARE

1. woodWOP Office

2. 3D CNC-Simulator

3. woodAssembler



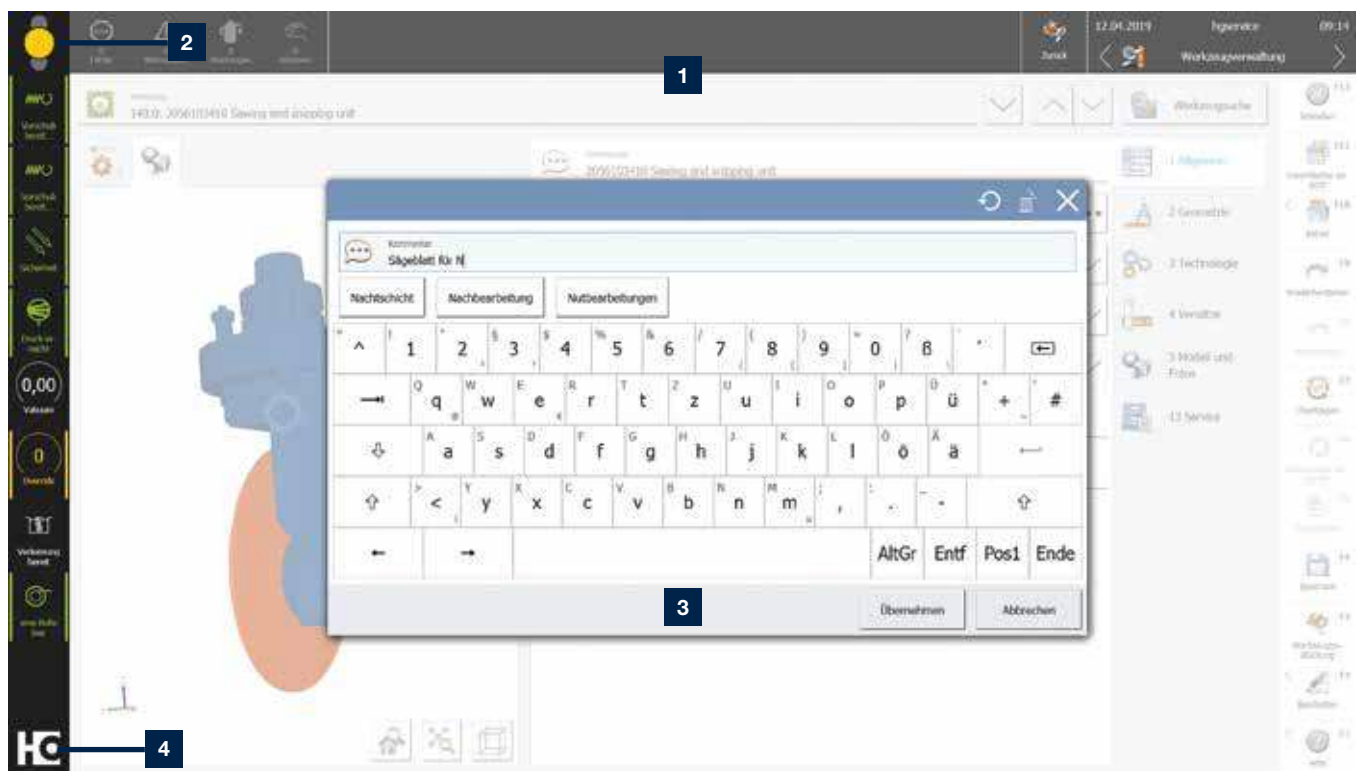
Package

The next generation of powerTouch: **powerTouch2**

Faster, more comfortable, clearer: Enjoy the benefits of our further improved powerTouch user interface. We have optimized our standardized operating concept and further adapted it to our customers' requirements. Controlling your HOMAG machines is now even faster and more intuitive. The new, modern design has a clear structure. The innovative touch operation allows you to achieve the desired result easily and comfortably.

With the new powerTouch generation, you can enter information at your machine even more quickly. Compared to the previous version, you can achieve a time saving of up to 30%. This is possible thanks to new features, such as automatic word completion, a pop-up keyboard that can be kept open and Windows-like functions, such as the selection of common actions directly via the start button.

Our successful powerTouch philosophy – **standardized, simple, ergonomic, evolutionary** – consistently further developed



- 1 The powerTouch2 screen is clearly structured. You can see all the important information at a glance, but you still have all the details.
- 2 We have also improved the traffic light dialog further. You can now directly influence the machine's production readiness by selecting actions via the traffic light icon.
- 3 A functional pop-up keyboard that can be kept open, including automatic word completion for faster entries (when you enter the first letters, frequently used applications are proposed and you can select them directly).
- 4 Enhanced „Start“ menu with additional information displayed (e.g. an indication of how many messages are currently pending or status bars that show the progress of the application) and direct access to actions (e.g. confirmation of actions without having to jump to the application).

Apps that make working life easier.

tapio
Partner

DataSave

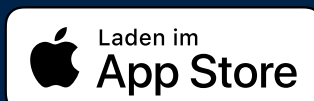
- Protects machine and configuration expertise
- Faster service for machine breakdowns
- Saves time when restarting production
- Saves on maintenance costs
- Automatic backups of several machines

ServiceBoard

- Create service cases quickly and easily and send them to the correct service partner
- Live video diagnostics to solve service cases with image support
- Video reduces the language and distance barriers
- Also works without a machine connection to tapio (and is therefore ideal for older machines)

MachineBoard

- Push notifications
- Machine data and status can be viewed from anywhere in real time
- Lists of errors, warnings, maintenance tasks and actions
- Displays the remaining time until the next intervention by the machine operator



Free demo for all tapio apps, no registration required. Simply download and test.

tapio is the open wood industry ecosystem

This means that everyone involved in the wood industry can participate.
Because together with our business partners, we develop digital solutions for everyone.

Currently available in the EU and Switzerland.

(Due to the fast pace of the IT-landscape, the compatibility to the tapio platform is warranted for five years.)



For you more than...

1,350

service employees worldwide

92 %

less on-site service thanks to
successful remote diagnosis

5,000

customers in trainings / year

150,000

machines, all electronically documented
in 28 different languages – in eParts

HC LIFE CYCLE SERVICES

Optimal service and individual consultations are included in the purchase of our machines. We support you with service innovations and products which are especially tailored to your requirements. With short response times and fast

customer solutions we guarantee consistently high availability and economic production – over the entire life cycle of your machine.



TELESERVICE

- Hotline support via remote diagnosis by our trained experts regarding control, mechanics and process technology. Thus, more than 92% less on-site service required and consequently a faster solution for you!
- The ServiceBoard App helps to solve tasks in a fast, simple and concrete way. This is achieved by mobile live video diagnosis, automatic sending of service requests or the online spare parts catalog eParts.



SPARE PARTS SERVICE

- High spare parts availability and fast delivery.
- Ensuring quality by predefined spare parts and wear parts kits, comprising original spare parts.
- Identify and inquire for spare parts online under www.eParts.de 24/7, or buy even faster and more comfortably in the new HOMAG eShop (shop.homag.com).



FIELD SERVICE

- Increased machine availability and product quality by certified service staff.
- Regular checks through maintenance/ inspection guarantee the highest quality of your products.
- We offer you the highest availability of technicians in order to reduce downtimes in case of unpredictable troubles.

Technical Data



- * A corresponding safety distance must be maintained in the in and outfeed direction! (See documentation)

TECHNICAL DATA

Workpiece dimensions max.	L x W x T	mm	2,500 x 850 x 60 / optional 3,050
Workpiece dimensions min.	L x W x T	mm	200 x 70 x 12
Vector speed		m/min	(X - Y) 50 - (Z) 15
Compressed air required		bar	7
Compressed air connection		inch	R 1/2
Dust extraction port		mm	Ø 160
Dust extraction volume		m³/h	min. 2,170
Electrical power – total connection load		kW	11,5
Total machine weight		kg	approx. 1,580

HOMAG Group AG

info@homag.com
www.homag.com

YOUR SOLUTION

